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Article

CKMI: Comprehensive Key Management Infrastructure Design for Industrial Automation and Control Systems

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Abstract: Industrial Automation and Control Systems (IACS) are broadly utilized in critical infrastructures for monitoring and controlling the industrial processes remotely. The real-time transmissions in such systems provoke security breaches. Many security breaches have been reported impacting society severely. Hence, it is essential to achieve secure communication between the devices for creating a secure environment. For this to be effective, the keys used for secure communication must be protected against unauthorized disclosure, misuse, alteration or loss, which can be taken care of by a Key Management Infrastructure. In this paper, by considering the generic industrial automation network, a comprehensive key management infrastructure (CKMI) is designed for IACS. To design such an infrastructure, the proposed scheme employs ECDH, matrix method, and polynomial crypto mechanisms. The proposed design handles all the standard key management operations, viz. key generation, device registration, key establishment, key storage, device addition, key revocation, key update, key recovery, key archival, and key de-registration and destruction. The design supports secure communication between the same and different levels of IACS devices. The proposed design can be applied for major industrial automation networks to handle the key management operations. The performance analysis and implementation results highlight the benefits of the proposed design.

Keywords: cybersecurity; industrial automation and control systems; key management; key pre-distribution; SCADA; SCADA security

1. Introduction

Critical infrastructures are the primary needs of the society. To reduce the complexity in the operations of critical infrastructures, there is a need for simple and efficient process supporting remote monitoring and control of various activities, which can be achieved through automation. Industrial automation helps to automate the operations involved in the technical processes with much less human intervention. Industrial automation and control systems ensure accuracy, flexibility, and reliability in managing industrial processes. Presently, the critical infrastructures such as electric power networks, water appropriation plants, paper and mash industry, oil refineries and fabricating plants are the major examples in which the IACS is playing a critical role [1].

Industrial automation systems are hierarchical in structure. Different components at different levels are used to monitor and control the industrial plants. One such IACS model is shown in Figure 1.

The model consists of three levels: field network, control network and plant network. IACS includes the various devices in the industrial plant to perform automation and monitor the industrial facilities. The resource constraints at different levels of the automation system are different. The devices at each level differ in their capacities such as storage, communication, computation, accessibility, power requirement and latency. The various types of devices situated at different levels are as follows:

- *Field level network:* It includes sensors (optical, magnetic, thermal, etc.), IEDs and actuators (magnetic valves, motor stats, power switches, etc.). Sensors help to monitor leakages in the pipes, to monitor pipe pressure, to monitor the flow rate, to check boilers temperature, etc. [2]. They help the IACS operator to maintain the functionality of the system in normal condition. Hence, they are called as the eyes and ears of industrial control systems.
- *Control level network:* It includes PLCs, RTUs, ICS servers and controllers such as AC800M, AC800C, etc. RTUs are field level equipment used for data acquisition from sensor devices and actuators. They are located remotely with respect to the control center. PLC functions similar to RTU. RTUs are normally used for collecting data from a large geographical areas, whereas PLCs are used in the case of local control.
- *Plant level network:* It includes connectivity server, aspect server, application server, monitoring stations, domain controller, OPC operator workplaces, third-party application servers, ICS users, engineering and monitoring stations and other servers. The industrial network can be associated with the web for remote observing via firewall and VPN.

For the last few years, industrial control systems security is a hot topic in the research community. The catch of malicious activities (Stuxnet [3], Duqu, Flame, Havex [4,5], etc.) and their massive damage on the real-time systems enforce the plant owners and the nations to consider the security for industrial automation systems as a high priority issue [6]. The attacks occurred on SCADA systems are discussed in [4].

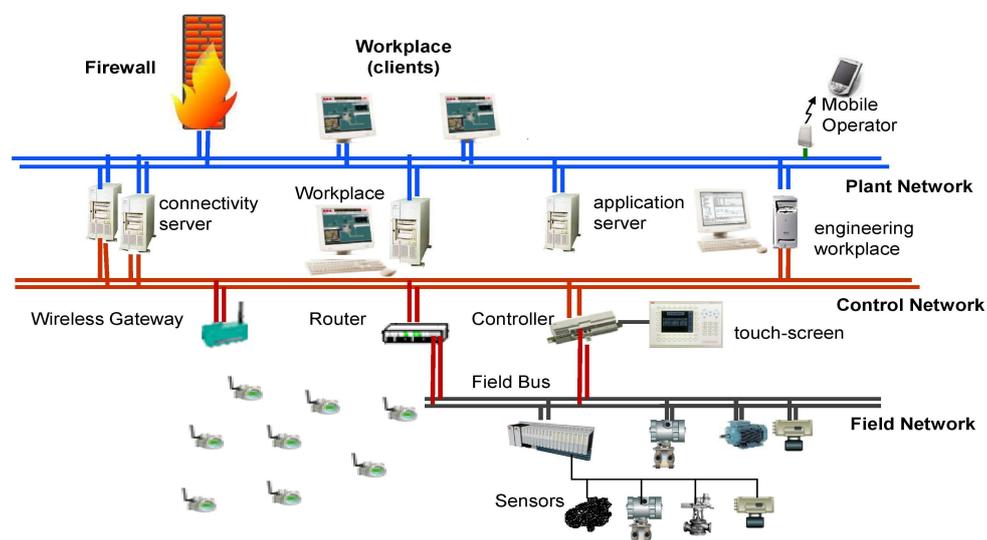


Figure 1. Industrial automation and control systems.

The communications in the IACS are real-time in nature. Based on the data obtained from the field network, the control network takes a proper decision and sends suitable commands to the field devices to sustain the normal functioning of the industrial plant and to avoid interruption. For example, in the case of water management systems, communications include OPEN/CLOSE the valves; SWITCH_ON/SWITCH_OFF the device; RAISE/LOW the levels of the water tank; acquire data such as water flow rate, water level in storage tanks, pressure in water pipes, temperature inside

Table 1. Key management states.

Key Management Operations	Purpose
Key generation	Create keys
Key distribution	Deliver the generated keys to the intended recipient.
Key establishment	Communicating parties must hold the key or parameters to generate the keys.
Key storage	Safeguard the active keys that are used for cryptographic services.
Key backup	Keep a copy of the keys.
Key update	Replace the existing keys with new keys, when the crypto period of the key is expired or when the crypto keys are compromised.
Key recovery	Retrieve the lost keys from backup or archival storage
Key revocation	Invalidate the keys of the user/device which is compromised or when the crypto period of key is near to expiry or when user/device leaves the network.
Key disposal	Remove the key permanently from all the sources (user, backup and archival)

Our Contribution: In this paper, by considering the generic architecture of IACS, a comprehensive key management infrastructure is designed (Figure 8). The CKMI design enables interoperability and flexibility for securing the industrial applications. The core contributions of the paper is discussed as follows:

1. The paper handles all the key management states in one design. NIST Special Publication 800-57 summarizes the key management states as follows: key generation, device registration, key establishment, key storage, device addition, key revocation, key update, key recovery, key archival, key de-registration and destruction. To the best of our knowledge, none of the schemes handle all key management states in one design. This motivates us to propose a comprehensive key management scheme, which covers all the key management states under one design.
2. The proposed design shall be applicable for diverse industries. We have considered generic industrial automation networks. The network consists of three levels: field network, control network and plant network. The bottom level is field network; middle level is control network; and plant network is on the top of the hierarchy. Most of the industrial network follows the same hierarchy. In this paper, key management is designed in such a way that it can be applied for major industrial networks to secure the communications of industrial devices.
3. The proposed design supports secure communication between the same and different levels of IACS devices. It supports secure communication among same level devices and also across different level devices. The proposed design considers all the communication scenarios:
 - (a) Among the field level devices
 - (b) Among the control level devices
 - (c) Among the plant level devices
 - (d) Across field level and control level devices
 - (e) Across control level and plant level devices
4. The proposed design does not adopt the same security mechanism for all levels of IACS. IACS includes various devices: field level, control level and plant level devices. The resource constraints at different levels of the automation system are different. The devices at each level differ in their capacities such as storage, communication, computation, accessibility, power requirement and latency. Field network devices are resource constrained devices. Hence, considering the parameters such as low latency, low jitter and computation and communication cost is important. At the top level of the pyramid, the devices are resource efficient when compared to field network devices. Hence, the requirement of real time properties and parameters such as delay and jitter has relaxed

constraints. Based on the constraints, there is a need to choose appropriate crypto algorithms. In the proposed design, we deploy a symmetric crypto system for lower level devices (polynomial and matrix method) and an asymmetric crypto system for higher level devices (Elliptic curve crypto system).

5. Modification of configuration parameters at one level of IACS should not disturb other levels. If the plant operator wants to configure or make changes in security parameters of the device or identify any compromise, the disruption or changes made at one level of IACS devices should not disturb the operations of other levels IACS devices. Since the proposed design uses different schemes for each level, the mentioned issue can be resolved easily.
6. Reduce the damage caused from attacks. The impact of attack at one layer of IACS should be minimized on rest of the network. With the use of separate crypto system for each level of devices, the impact of any attack confines only to that level. Thus reducing the time required for recovering from the attack and reinstalling the fresh parameters.
7. Use a separate crypto system for each level of IACS devices. Polynomial method is chosen for field level devices, matrix method for control level devices and ECDH for plant level devices. These schemes are basically meant for establishing secret keys between the communicating devices, but we have used the same methods to support other key management operations such as key update, device joining, key revocation, key storage, archival, key recovery and key de-registration and destruction.
8. Simplify the key update, key revocation, device addition and deletion operations. It is observed in the literature that the key update and key revocation of a device affects the entire system. In the proposed design, separate crypto system is employed for each level of the IACS. Key update and key revocation for particular level devices should not disturb the entire network. Device addition and deletion can also be easily handled.

The rest of the paper is organized as follows: Section 2 discusses the related work. Section 3 gives the preliminaries. Section 4 proposes a novel key management infrastructure for IACS. Section 5 highlights the CKMI design and its features. Section 6 is devoted to the performance evaluation of the proposed design. Section 7 gives the conclusion of this work.

2. Related Work

Key management for an industrial plant has lots of challenges [11,12]. The security requirements of industrial automation system and IT system are different. In [13], the authors gave an overview of IACS and the current research trend. Dzung et al. [14] highlighted the importance of security for IACS. In [15], NIST has provided recommendations for designing key management systems. The recommendations specify the factors and mechanisms to be considered for designing the key management framework. Principles of key management are discussed in [16]. Key management problem is approached in a modular and hierarchical manner. The problems encountered due to poor key management for IACS are discussed in [4,17]. Poor key management leads to significant issues such as key loss or destruction, loss of sensitive data, increased complexity of security management, etc.

IEC 61850 [18] is the Open International Standard designed to solve the interoperability issues in IACS. Its flexibility and reliability features make it popular across the globe. However, the standard does not address security features. To handle this, IEC 62351 standard has been designed. The IEC 62351 standard [19] consists of 10 parts. Some parts are still under development. Part 9, i.e., IEC 62351-9, is exclusively dedicated to key management profiles. The concrete key management details are not yet given. An efficient key management solution in IEC standards exists as a challenging research area.

To solve the key management issues in automation systems, few key management solutions are available in the literature. The schemes can be classified into centralized and decentralized schemes. In centralized schemes [20–26], the KDC plays the role of distributing and generating the

secret keys required for secure communication between the communicating entities. In decentralized schemes [12,27–30], preshared keying materials are used to generate the secret keys.

A thorough survey of existing key management schemes for SCADA networks is discussed, as shown in Table 2. To put the references in table form, we selected three parameters (BC, MC, and RTU-RTU) and performed the comparison.

1. Broadcasting (BC): In SCADA systems, there is a requirement to send the messages such as emergency shutdown, clock information, time synchronization message, open/close all safety valves, etc. to all the devices of the SCADA network. Hence, supporting broadcasting is essential.
2. Multicasting (MC): Multicasting is required to send a message only to the particular level of IACS devices. Many examples can be quoted for the requirement of multicasting in SCADA systems. One such example can be of sending SLEEP message to 15 devices, out of a total of 100 devices.
3. RTU-RTU communication (RR): Unicast communication is required for point-to-point communication between RTU-RTU.

Table 2. Comparison of existing key management schemes for SCADA networks.

Schemes	Crypto System Symmetric (S)/ Public (P)	Centralized (C)/ Decentralized (D)	Mechanism Used	Security Requirements		
				RR	BC	MC
SKE [20]	Both (S) and (P)	(C)	LTK and Hash			
SKMA [21]	(S)	(C)	ISO 11770-2	✓		
ASKMA [22]	(S)	(C)	LKH	✓	✓	
ASKMA+ [23]	(S)	(C)	LKH and Iolus	✓	✓	✓
BUMP IN WIRE [12]	(S)	(D)	Sec-KeyD	✓		
SecFB [24]	(S)	(C)	DES	✓		
SECURE POWER SCADA [27]	(P)	(D)	X.509 certificates	✓		
Versatile KMS [25]	(S)	(C)	LTK and Hash	✓	✓	✓
Layered Defense Principle [28]	(S)	(D)	Hash chaining	✓		
Advanced metering infrastructure [26]	(S)	(C)	Key graph	✓	✓	✓
Smart grid [29]	(P)	(D)	Identity-Based Cryptography	✓	✓	✓
Fault tolerance KMI [31]	Both (S) and (P)	(C)	Needham–Schroeder authentication protocol and elliptic curve			
KMI for SCADA and WirelessHART [17,32]	(S)	(D)	Polynomial key establishment scheme	✓	✓	✓
KMI with Join/leave [8]	(S)	(D)	Symmetric Matrix	✓	✓	✓

3. Preliminaries

In this section, the preliminaries used (polynomial key establishment scheme [33], matrix method [34] and ECDH key establishment [35]) in this paper are introduced.

3.1. Polynomial Key Establishment Scheme

Using Equation (1), KDC generates a symmetric bivariate t -degree polynomial over a finite field F_p , where p is a large prime number. Device IDs are substituted in this generated polynomial to generate polynomial shares, i.e., $f(ID_i, y)$. The polynomial share corresponding to the device is loaded in the device during the key distribution phase. With $f(x,y)$, p unique polynomial shares can be generated. Each device needs to store $t + 1$ coefficients of the polynomial. The scheme [33] is t -

collision resistant, meaning that, as long as t number of devices are compromised (captured), the communication between the non-compromised devices of the network is secure.

$$f(x, y) = \sum_{i,j=0}^t a_{i,j} x^i y^j \pmod p \tag{1}$$

Two devices, e.g., X and Y , with IDs $ID1$ and $ID2$, respectively, can compute pairwise key (PK) as follows: Both devices exchange their IDs between them. Device X computes $f_X(ID1, ID2)$. Device Y computes $f_Y(ID2, ID1)$. The symmetric property ensures $f_X(ID1, ID2) = f_Y(ID2, ID1)$ and, hence, the same key is generated between them.

3.2. Matrix Key Establishment Scheme

KDC generates two matrices. One matrix is secret symmetric matrix (S) of order $(\lambda + 1) \times (\lambda + 1)$ and other is public matrix (P) of order $(\lambda + 1) \times N$, where N is the total number of devices in the network and λ is the security parameter.

Symmetric matrix construction: Matrix S is said to be symmetric if $S = S^T$.

Public matrix construction: KDC chooses independent key seeds $S_1, S_2, \dots, S_N \in F_p$. The public matrix P is called as Vandermonde matrix and is generated as shown in Equation (2).

$$P = \begin{pmatrix} S_1 & S_2 & \dots & S_N \\ (S_1)^2 & (S_2)^2 & \dots & (S_N)^2 \\ \vdots & \vdots & \ddots & \vdots \\ (S_1)^{\lambda+1} & (S_2)^{\lambda+1} & \dots & (S_N)^{\lambda+1} \end{pmatrix} \tag{2}$$

KDC performs matrix multiplication operation (Equation (3)) for S and P matrices to obtain the matrix A of size $N \times (\lambda + 1)$. Transpose operation is performed on the resultant matrix, i.e., $A = (S \cdot P)^T$.

$$A \cdot P = (S \cdot P)^T \cdot P = P^T \cdot S \cdot P = (A \cdot P)^T \tag{3}$$

Each device is loaded with a secret row of matrix A and a key seed of matrix P . Two devices can establish the pairwise key P_{ij} by exchanging their key seeds, followed by matrix multiplication operation (Figure 3). The scheme is t -collision resistant, if the columns of public matrix P are linearly independent.

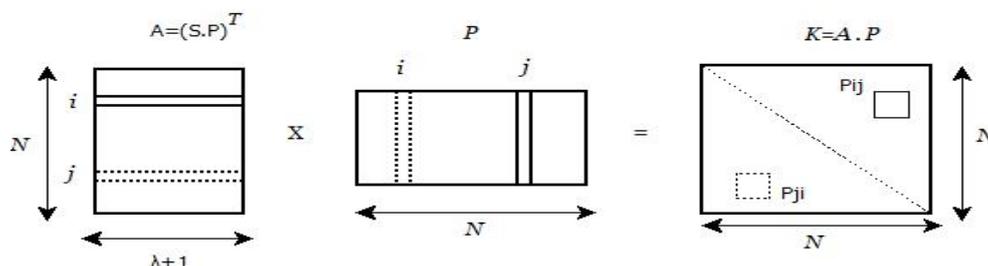


Figure 3. Matrix method operation.

3.3. ECDH Key Establishment Scheme

KDC considers the elliptic curve of form $y^2 = x^3 + ax + b$ over field F_p and elliptic curve domain parameters: (p, a, b, G, n, h) , where p is the prime number defining the order of the finite field. The values of a and $b \in F_p$, such that $4a^3 + 27b^2 \neq 0$. A point $G(X_G, Y_G)$ on the elliptic curve is considered as the generator point. n is the smallest positive integer such that $n \cdot G = O$ (point at infinity). Cofactor $h = \#E(F_p)/n$, where $\#E(F_p)$ is the number of points on the elliptic curve.

Each entity has a key pair, a private key $d \in \text{interval } [1, n - 1]$ and public key Q ($Q = d \cdot G$), where “ \cdot ” is a scalar multiplication operation. Two devices, e.g., X and Y , with key pairs (d_X, Q_X) and (d_Y, Q_Y) , can compute the pairwise key (PK) as follows: Device X computes the shared secret key $PK1 = d_X \cdot Q_Y$. Device Y computes the shared secret key $PK2 = d_Y \cdot Q_X$.

4. Proposed Key Management Infrastructure Design for IACS

The proposed design aims at supporting all the common key management operations, viz. key generation, device registration, key establishment, key storage, device addition, key revocation, key update, key recovery, key archival, and key de-registration and destruction. The design considers the following communication scenarios: (i) among field level devices; (ii) among control level devices; (iii) among plant level devices; (iv) across field level and control level devices; and (v) across control level and plant level devices. The key management phases are explained as follows:

Assumptions: CKMI server is physically protected. Each device in the network has a unique *ID* and Join key. The Join keys are preloaded in the devices by the device manufacturing unit during the device manufacturing phase. The CKMI server has the Join keys of all the devices. It is assumed that trust is employed between the device manufacturing plant and industrial plant.

4.1. Key Generation

- Field level devices: Along with polynomial key establishment parameters (polynomial shares), 128-bit random key is generated for field level devices. The generated key is used as a field level group key (*FGK*) for field network devices.
- Control level devices: Along with matrix method key establishment parameters (secret rows \in matrix A and key seeds \in matrix P), 128-bit random key is generated for control level devices. The generated key is used as a control level group key (*CGK*) for control network devices.
- Plant level devices: Along with ECDH method key establishment parameters (public and private key pairs), 128-bit random key is generated for plant level devices. The generated key is used as a plant level group key (*PGK*) for plant network devices.

Algorithm 1 depicts the key generation process for IACS devices.

Algorithm 1 Key generation for IACS devices.

- 1: CKMI server: Generates the security parameters for various crypto methods to be used.
 - 2: **if** Key generation is for field level devices **then**
 - 3: Choose Polynomial method for key establishment
 - 4: Generate λ -degree polynomial equation (P)
 - 5: Evaluate polynomial shares by substituting unique IDs in P
 - 6: Generate 128-bit field level group key (*FGK*)
 - 7: **else if** Key generation is for control level devices **then**
 - 8: Choose matrix method for key establishment
 - 9: Generate secret symmetric matrix S and public matrix P
 - 10: Perform matrix multiplication $A = SXP$ and transpose to get A^T
 - 11: Generate 128-bit control level group key (*CGK*)
 - 12: **else if** Key generation is for plant level devices **then**
 - 13: Choose ECDH method for key establishment
 - 14: Generate elliptic curve domain parameters (p, a, b, G, n, h)
 - 15: Generate private keys $d_i \in \mathbb{N}$ and public keys $Q_i = d_i \cdot G$
 - 16: Generate 128-bit plant level group key (*PGK*)
 - 17: **end if**
-

4.2. Device Registration/Device Join Phase

When a device is connected to the CKMI server for initial bootstrapping, the CKMI server sends a request for the device to send the resource configuration details. The device sends the unique device ID and the resource configuration details (the type of device and resource footprint (battery power, memory, and processing capacity)). The resource configuration details are encrypted using the Join key. The CKMI server authenticates the device by decrypting the received message using the Join key of the corresponding device. Based on the resource configuration details, appropriate crypto mechanisms will be loaded into the device.

- Field level devices: If the device belongs to field level category, polynomial method key establishment parameters, i.e., a polynomial share from the polynomial pool and a corresponding ID used for generating the polynomial share, are sent to the device. The keying materials are encrypted using the Join key. The FGK is loaded in all authenticated field devices for securing the broadcast messages to be sent by the CKMI server to all field level devices.
- Control level devices: The rows of matrix A are used as the key material for the devices to generate the secret key. Thus, each device will get a secret row from the secret matrix A and the corresponding column seed value from the public matrix P . The keying materials are encrypted using the Join key and sent to the control devices. The CGK is loaded in all authenticated control devices for securing the broadcast messages to be sent by the CKMI server to all control level devices. Public matrix (P) is made available in the public key directory.
- Plant level devices: If the device belongs to the plant level category, it will load the elliptic curve domain parameters and a random number d_i (private key of the device). The keying materials are encrypted using the Join key and sent to the plant devices. The PGK is loaded in all authenticated plant level devices for securing the broadcast messages to be sent by the CKMI server to all plant level devices. The elliptic curve parameters and public keys of the devices are made available in the public key directory.

Algorithm 2 depicts the Device registration/Device join process for IACS devices.

Algorithm 2 Device registration and Key distribution for IACS devices.

- 1: CKMI server $\xrightarrow{\text{Request for configuration details}}$ IACS device
 - 2: IACS device $\xrightarrow{\text{DeviceID}||\{\text{Configuration details}\}_{E_{\text{Joinkey}}}}$ CKMI server
 - 3: **if** Device \in field level category **then**
 - 4: CKMI server $\xrightarrow{\{\text{polynomial method keying materials}\}||\text{FGK}\}_{E_{\text{Joinkey}}}}$ Field level device
 - 5: **else if** Device \in control level category **then**
 - 6: CKMI server $\xrightarrow{\{\text{matrix method keying materials}\}||\text{CGK}\}_{E_{\text{Joinkey}}}}$ Control level device
 - 7: **else if** Device \in plant level category **then**
 - 8: CKMI server $\xrightarrow{\{\text{ECDH method keying materials}\}||\text{PGK}\}_{E_{\text{Joinkey}}}}$ Plant level device
 - 9: **end if**
-

4.3. Key Establishment Phase

- Field level devices: Any pair of field devices establish secure communication between themselves using their preshared polynomial shares. Since devices have the polynomial shares of the same polynomial equation, they can get the same shared secret key (Section 3.1). A nonce is used to prevent the replay attack.
- Control level devices: Any pair of control devices establish secure communication between themselves using their preshared secret row and a seed value. Equation (3) and Figure 3 confirm that the same shared secret key is generated between any two control level devices (Section 3.2). A nonce is used to prevent the replay attack.
- Plant level devices: Any pair of plant devices establish secure communication between them using their preshared elliptic curve parameters. The same key is generated on both devices (Section 3.3), e.g., $PD1$ and $PD2$, because $PK1 = K1 \times P2 = K1 \times (K2 \cdot G) = (K2 \times KD) \times G = K2 \times P1 = K2 \times (K1 \cdot G) = K2 \times P1 = PK2$, where $PK1$ and $PK2$ are the shared secret key generated between the devices, $K1$ and $K2$ are the private keys and $P1$ and $P2$ are the public keys of the devices respectively. Nonce is used to prevent the replay attack.

Algorithm 3 depicts the key establishment process for IACS devices. In Algorithm 3, PK is the pair-wise key and SK is the session key generated between the devices.

Algorithm 3 Key establishment between IACS devices.

```

1: if Communication is between Field device (FD1) → Field device (FD2) then
2:   FD1  $\xrightarrow{ID1}$  FD2
3:   FD2: Computes  $PK$  and generates nonce
4:   FD2  $\xrightarrow{ID2 || \{nonce\}_{PK}}$  FD1
5:   FD1: Computes  $PK$  and  $SK$  ( $nonce \times PK$ )
6:   FD1  $\xrightarrow{\{Data\}_{SK} || Hash(Data)}$  FD2
7:   FD2: Computes  $SK$  and checks for integrity of received data
8: else if Communication is between Control device (CD1) → Control device (CD2) then
9:   CD1  $\xrightarrow{Seed S1}$  CD2
10:  CD2: Computes  $PK$  and generates nonce
11:  CD2  $\xrightarrow{Seed S2 || \{nonce\}_{PK}}$  CD1
12:  CD1: Computes  $PK$  and  $SK$  ( $nonce \times PK$ )
13:  CD1  $\xrightarrow{\{Data\}_{SK} || Hash(Data)}$  CD2
14:  CD2: Computes  $SK$  and checks for integrity of received data
15: else if Communication is between Plant device (PD1) → Plant device (PD2) then
16:  PD1  $\xrightarrow{Public\ key\ PD1}$  PD2
17:  PD2: Computes  $PK$  and generates nonce
18:  PD2  $\xrightarrow{public\ key\ PD2 || \{nonce\}_{PK}}$  PD1
19:  PD1: Computes  $PK$  and  $SK$  ( $nonce \times PK$ )
20:  PD1  $\xrightarrow{\{Data\}_{SK} || Hash(Data)}$  PD2
21:  PD2: Computes  $SK$  and checks for integrity of received data
22: end if

```

4.4. Key Storage

CKMI server maintains all the active keys used for secure communication at field, control and plant level networks. It maintains a database containing the attributes key store reference, network ID, Device ID, key generation date, and key expiry date. The key store database contains the cryptographic keying materials of key establishment parameters of the devices (Figure 4). The records in the key store are encrypted using a password known by the crypto officer. A redundant copy of the database and key store are maintained (backup) by the CKMI server to recover the parameters if keying materials are lost.

- Field level devices: Key store contains Join key, device polynomial shares, polynomial equation and FGK used for field level network devices.
- Control level devices: Key store contains Join key, device secret rows, seed values and CGK used for control level network devices.
- Plant level devices: Key store contains Join key, elliptic curve parameters, private and public keys of the devices and PGK used for plant level network devices.

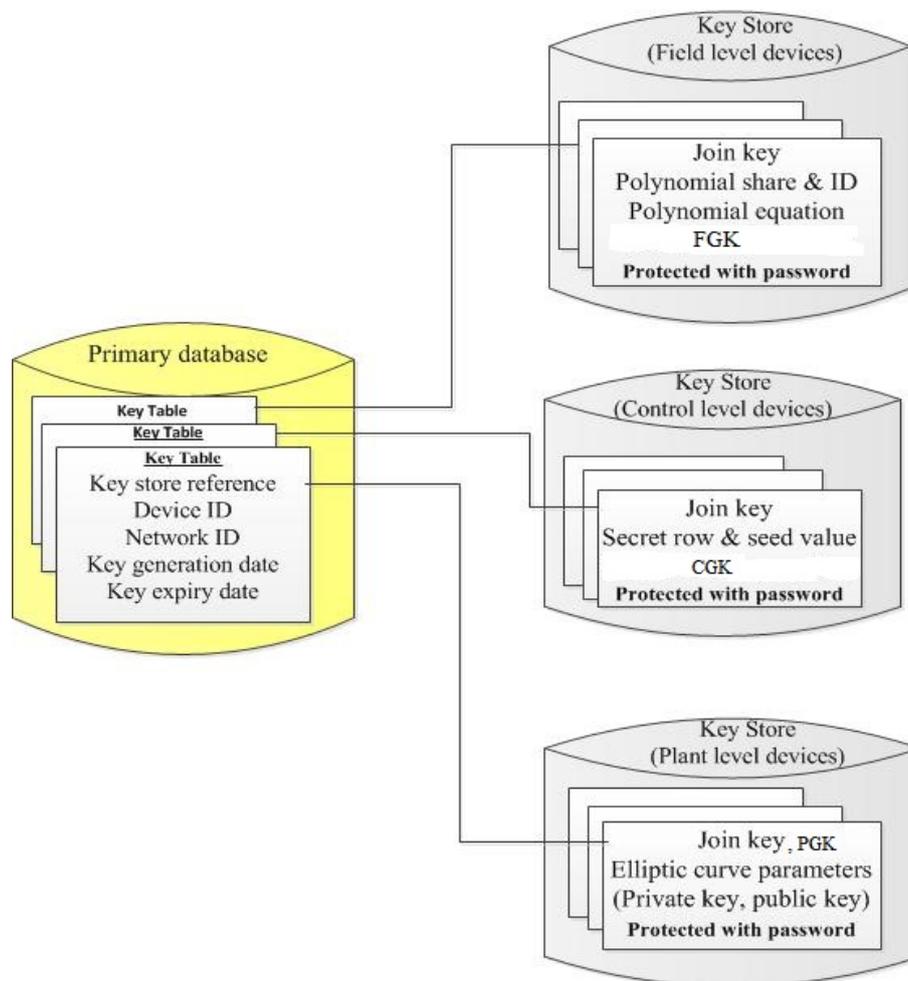


Figure 4. Key storage.

4.5. Device Addition

When a new authenticated device is required to be added to the network, it goes through the device registration phase (Section 4.2). Algorithm 4 depicts the device addition process for IACS devices.

Algorithm 4 Device addition.

-
- 1: **if** New Field Device is added to the field level network **then**
 - 2: CKMI server:
 - 3: Considers one polynomial share (PS) \in polynomial pool, ID used for generating PS and FGK .
 - 4: CKMI server $\xrightarrow{\{PS||ID||FGK\}_{E_{Joinkey}}}$ New Field Device.
 - 5: CKMI server broadcasts message to all field level devices about the addition of new device
(encrypted using FGK).
 - 6: **else if** New Control Device is added to the control level network **then**
 - 7: CKMI server:
 - 8: One extra column is added to the public matrix using a seed value (SD).
 - 9: Performs matrix multiplication $A = \text{Symmetric matrix } (S) \times \text{public matrix } (P)$ and transpose A^T .
Considers the newly generated row (ER) in A^T and CGK .
 - 10: CKMI server $\xrightarrow{\{ER||SD||CGK\}_{E_{Joinkey}}}$ New Control Device.
 - 11: CKMI server broadcasts message to all control level devices about the addition of new device
(encrypted using CGK) and also updates the public matrix in the public key directory.
 - 12: **else if** New Plant Device is added to the plant level network **then**
 - 13: CKMI server:
 - 14: Considers Elliptic curve domain parameters (EDP), a private key (D) and PGK .
 - 15: CKMI server $\xrightarrow{\{EDP||D||PGK\}_{E_{Joinkey}}}$ New Plant Device.
 - 16: CKMI server broadcasts message to all plant level devices about the addition of new device
(encrypted using CGK) and also adds the public key of the new device in the public key directory.
 - 17: **end if**
-

- Field level devices: CKMI server installs one of the available polynomial shares using a combination of a polynomial from the polynomial pool, a polynomial share generation ID and a Field level group key.
CKMI server broadcasts a message to all field level devices (encrypted using FGK) about the addition of a new device. Once the new device is deployed in the field level network, it can securely communicate with other field devices using the polynomial share received from the CKMI server.
- Control level devices: Control level devices will get stored with a secret row from matrix A and a seed value from public matrix P . In the case when no rows are available in matrix A , there is a need for generating additional rows in matrix A , which can be done as follows:
 - CKMI server adds one extra column to the matrix P by considering a new seed value. No modification is required in the matrix S .
 - To generate a new secret row in matrix A , the CKMI server performs the matrix multiplication operation for P and S matrices. Transpose operation $A = (S \cdot P)^T$ is performed. This results

in one extra row in matrix A , as shown in Figure 5. This extra row can be considered as the secret row for the new device.

- Plant level devices: The CKMI server installs the elliptic curve domain parameters, a unique private key $\in F_p$ and plant level group key for the new device.

The CKMI server broadcasts a message to all plant level devices (encrypted using PGK) informing about the addition of a new device and also adds the public key of the new device to a public key directory. Once the new device is deployed in the plant level network, it can securely communicate with other plant devices using the elliptic curve parameters and the public and private keys received from the CKMI server.

$$S = \begin{bmatrix} K_{11} & K_{12} & \dots & K_{1n} \\ K_{12} & K_{22} & \dots & K_{2n} \\ K_{13} & K_{23} & \dots & K_{3n} \\ \vdots & \vdots & \ddots & \vdots \\ K_{1n} & K_{2n} & \vdots & K_{Nn} \end{bmatrix} \times P = \begin{bmatrix} S_1 & S_2 & \dots & S_N & S_{N+1} \\ (S_1)^2 & (S_2)^2 & \dots & (S_N)^2 & (S_{N+1})^2 \\ (S_1)^3 & (S_2)^3 & \dots & (S_N)^3 & (S_{N+1})^3 \\ \vdots & \vdots & \vdots & \vdots & \vdots \\ (S_1)^{\lambda+1} & (S_2)^{\lambda+1} & \dots & (S_N)^{\lambda+1} & (S_{N+1})^{\lambda+1} \end{bmatrix} = (S,P)^T = \begin{bmatrix} A_{11} & A_{12} & \dots & A_{1n} \\ A_{12} & A_{22} & \dots & A_{2n} \\ \vdots & \vdots & \ddots & \vdots \\ \vdots & \vdots & \ddots & \vdots \\ A_{1n} & A_{2n} & \dots & A_{Nn} \\ \text{New Row} \rightarrow A_{1(n+1)} & A_{2(n+1)} & \dots & A_{N(n+1)} \end{bmatrix}$$

Figure 5. Device addition operation.

4.6. Key Revocation

Once the CKMI server identifies that a device is compromised or needs to be removed for some reason, its association with the industrial network should be eliminated. Algorithm 5 depicts the key revocation process for IACS devices.

- Field level devices: CKMI server broadcasts a message containing the ID of the evicted device. The message is encrypted using FGK . After receiving such a message, the field devices update their device ID revocation list. It is assumed that each field device maintains a separate device ID revocation list.

For every communication, devices check the ID of the device in the device ID revocation list. If the communication requesting device’s ID is present in that list, the device terminates the connection and informs the same to the CKMI server.

- Control level devices: CKMI server broadcasts a message containing the seed value of the evicted device. The message is encrypted using CGK . After receiving such a message, the control level devices update their seed value revocation list. It is assumed that each control level device maintains a seed revocation list. In addition, the CKMI server updates the public matrix in the public key directory by removing the column of the compromised device.

For every communication, devices check the seed value of the device in the seed revocation list. If the communication requesting device’s seed value is present in the seed revocation list, the device terminates the connection and informs the same to the CKMI server.

- Plant level devices: To achieve key revocation, the CKMI server broadcasts a message containing the public key of the evicted device. The message is encrypted using PGK . After receiving such a message, the plant level devices update their public key revocation list. It is assumed that each

plant level device maintains a public key revocation list. In addition, the CKMI server removes the public key of the compromised device from the public key directory.

For every communication, devices check the public key of the device in the revocation list. If the communication requesting device's public key is present in the revocation list, the device terminates the connection and informs the same to the CKMI server.

Algorithm 5 Key revocation.

- 1: **if** Key revocation is for Field device **then**
 - 2: CKMI server $\xrightarrow{\{E\text{victed device ID}\}_{E_{FGK}}}$ Field devices
 - 3: Field Devices: Updates Device *ID* revocation list.
 - 4: **else if** Key revocation is for Control device **then**
 - 5: CKMI server $\xrightarrow{\{E\text{victed device seed value}\}_{E_{CGK}}}$ Control devices
 - 6: Control Devices: Updates Seed value revocation list.
 - 7: CKMI server: Updates the public matrix in public key directory by removing the column of the compromised device.
 - 8: **else if** Key revocation is for Plant device **then**
 - 9: CKMI server $\xrightarrow{\{E\text{victed device public key}\}_{E_{PGK}}}$ Plant devices
 - 10: Plant Devices: Updates public key revocation list.
 - 11: CKMI server: Removes the public key of the compromised device from the public key directory.
 - 12: **end if**
-

4.7. Key Update

According to the security policies and requirements, the keying materials of the devices should be updated. The old parameters of the device are archived, and CKMI server is involved in updating new parameters for the devices. Algorithm 6 depicts the key update process for IACS devices.

- Field level devices: If the CKMI server wants to update the keying materials of a specific device, Join key of the device is used to send the new polynomial share and the *ID* used for generating the polynomial share.

If the CKMI server wants to modify all the security parameters of the device, it uses a commissioning device [36]. The commissioning device is a portable device used by the commissioning engineer to configure the security parameters of the devices in the industrial plant. For field level devices, the new parameters include new polynomial share with a new *ID*, Join key and *FGK*.

- Control level devices:
 - If CKMI server needs to update the keying materials (secret row and seed value) of the specific control device, it changes the seed value of the corresponding device in the public matrix and performs matrix multiplication for secret symmetric matrix (*S*) and the updated public matrix (*P*). The matrix multiplication operation results in a change of only one secret row corresponding to the device, which requires a key update and remaining rows are not affected in the matrix *A*. The Join key of the device is used to send the new secret row and the seed value for the device. The CKMI server updates the public matrix in the public key directory.
 - If CKMI server wants to modify all the security parameters of the device, it uses commissioning device. For control level devices, the new parameters include a new secret row from matrix *A*, a seed value from the new public matrix *P*, Join key and *CGK*.

- Plant level devices:
 - If CKMI server needs to update the private key of the specific device, it considers a new private key d_i (where d_i ranges from 1 to $n-1$). The new private key is encrypted using the Join key and sent to the device. The public key of the device is updated in the public key directory.
 - If CKMI server needs to modify all the security parameters of the device, it uses commissioning device. For plant level devices, the new parameters include elliptic curve domain parameters, new private key, join key and *PGK*.

Algorithm 6 Key update.

```

1: if Key update is for Field devices then
2:   CKMI server  $\xrightarrow{\{new\ polynomial\ share || ID\}_{E_{Joinkey}}}$  Field device
3: else if Key update is for Control devices then
4:   CKMI server:
5:   Updates the seed value of the corresponding device in the public matrix
6:   Performs matrix multiplication  $A = \text{Symmetric matrix } (S) \times \text{public matrix } (P)$  and take transpose
    $A^T$ 
7:   CKMI server  $\xrightarrow{\{new\ secret\ row || seed\ value\}_{E_{Joinkey}}}$  Control device
8:   CKMI server: Updates the public matrix in public key directory
9: else if Key update is for Plant devices then
10:  CKMI server  $\xrightarrow{\{new\ private\ key || public\ key\}_{E_{Joinkey}}}$  Plant device
11:  CKMI server: Public key of the device is updated in public key directory
12: end if
  
```

4.8. Archival

Archival refers to off-line long-term storage of post-operational keys. The keying material that is no longer in regular use is archived. The cases where archiving can be needed includes instances of crypto period expiry and cases when the key material of a device is compromised.

- The archived contents for the field level devices include polynomial shares and the *ID* used, polynomial equation, Join key and *FGK*.
- Control level devices: The archived contents for the control level devices include a public matrix (seed values), secret symmetric matrix (secret rows), Join key and *CGK*.
- Plant level devices: The archived contents for the plant level devices include parameters of elliptic curves, the private key and Join key of the device and the *PGK*.

4.9. Key Recovery

If the session key is lost due to device failure or crash in communication, the IACS devices themselves regenerate the pair-wise key by repeating the operations, as discussed in key establishment phase (Section 4.3). Algorithm 7 depicts the key recovery process for IACS devices.

- Field level devices: The session key is regenerated using the polynomial shares followed by the operations, as discussed in the key establishment phase.
- Control level devices: The session key is regenerated using the secret row and seed value followed by matrix multiplication operations, as discussed in the key establishment phase.
- Plant level devices: The session key is regenerated using the private key and public key followed by scalar multiplication operations, as discussed in the key establishment phase.

In the case that all security parameters of the device are destroyed, key recovery is made by CKMI server by reinstalling the parameters using the commissioning device.

Algorithm 7 Key recovery.

- 1: **if** Pair-wise key is lost between field devices **then**
 - 2: Devices regenerate it by exchanging *IDs* and substitute it in their polynomial shares.
 - 3: **else if** Pair-wise key is lost between control devices **then**
 - 4: Devices regenerate it by exchanging seed values and by performing matrix multiplication operation.
 - 5: **else if** Pair-wise key is lost between plant devices **then**
 - 6: Devices regenerate it by exchanging public keys and by performing scalar multiplication operation.
 - 7: **else if** All the security parameters of the device are lost **then**
 - 8: Key recovery is done by CKMI server using the commissioning device
 - 9: **end if**
-

4.10. Key de-Registration and destruction

CKMI server removes all the traces of keying materials from local storage, backup and archive when the usage of keying materials is no longer required. In the case of field level devices, the keying materials are polynomial key establishment parameters. In the case of control level devices, the keying materials are matrix key establishment parameters. In the case of plant-level devices, the keying materials are ECDH key establishment parameters.

4.11. Across Field Level and Control Level Devices

Along with supporting secure communications between the same level devices, the proposed scheme handles secure communications between different level devices. For secure communication between the control and field level devices, our design uses a polynomial method.

- Workflow

During the device registration phase (Section 4.2), along with storing the keying materials of matrix method, polynomial method parameters (a polynomial share and the *ID* used for generating the polynomial share) are also stored in the control level devices.

The control device uses matrix method parameters to communicate devices belonging to the same level network. The control device uses polynomial method parameters to communicate with field level network devices. The key establishment process follows the same procedure as portrayed in the field-level device key establishment process (Section 4.3).

- Observations

- Let us consider the scenario shown in Figure 6. The control level devices are represented by $CD1, CD2, \dots, CDn$. The field level devices are represented by $FD1, FD2, \dots, FDn$. The devices $CD1, FD1, \dots, FDi$ are considered as Group 1. The devices $CD3, FDi+1, \dots, FDn$ are represented as Group 2.

In this scenario, the field devices $FD1, FD2, \dots, FDi$ need to communicate only with the control device $CD1$. The field devices $FDi+1, FDi+2, \dots, FDn$ need to communicate only with the control device $CD3$, i.e., intergroup communication is not allowed. Hence, the CKMI server

can use different polynomial equations for Group 1 and Group 2. In the key distribution phase, along with storing matrix method parameters, the device $CD1$ is also stored with one polynomial share of the polynomial equation, which is considered for Group 1 devices. Using the polynomial share, the device $CD1$ can communicate with field devices ($FD1, FD2, \dots, FDi$) and vice versa. Similarly, $CD3$ is also stored with one polynomial share of the polynomial equation, which is considered for Group 2 devices. Using the polynomial share, the device $CD3$ can communicate with field devices ($FDi+1, FDi+2, \dots, FDn$) and vice versa.

- If similar applications are running in the industrial plant, the CKMI server can use the shares of the same polynomial equation for different groups. It enables communication between different groups of devices under different control level devices.
- If applications are different between the groups, it is better to use polynomial shares of different polynomials for each group of devices. This avoids the communication between different group devices, which are running different applications.
- Use of different polynomial equations for each group also reduces the impact of a network compromise. This is because, if any device is compromised, the impact will be on the compromised group. Other groups are safe and, hence, can continue their operations.

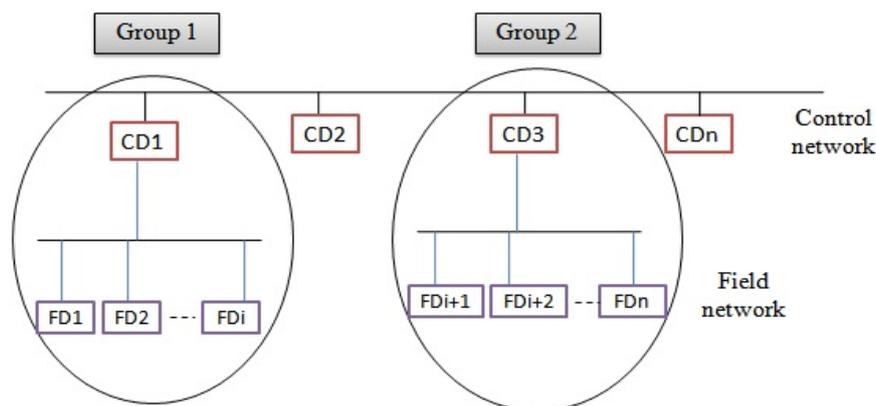


Figure 6. Secure Communication between field and control level devices.

4.12. Across Control Level and Plant Level Devices

The matrix method is used to support secure communication between the control level and plant level devices.

- **Workflow**
 During the device registration phase, along with storing the keying materials of ECDH method (Section 4.2), matrix method parameters (a secret row and a seed value) are also stored in the plant level devices.
 The plant device uses ECDH method parameters to communicate with devices belonging to the same level network. The plant device uses matrix method parameters and vice versa to communicate with control level network devices. The key establishment process follows the same procedure as described in the control level device key establishment process (Section 4.3).
- **Observations**
 - Typically, the higher level devices of the automation networks have more relaxed constraints in terms of storage, communication and computation capacity, processing speed, etc. as compared to the lower level devices. Therefore, plant-level devices are responsible for initiating communication between plant level and control level devices.

- Use of symmetric method (matrix method) between Plant and Control level devices involves less computation and communication cost. To handle multiple applications and to reduce the impact of network compromise, the grouping of devices can be done, as discussed in Section 4.11 (Figure 6).

5. CKMI Design and Its Features

Figure 7 depicts our overall design of the CKMI. It has plant level network (PN), control level network (CN) and field level network (FN) and all the key management operations. The proposed CKMI design features are summarized as follows:

- Handles all common key management operations: The CKMI server plays a key role in all key management operations such as Key generation (Algorithm 1), Device registration/Device joining (Algorithm 2), Key establishment (Algorithm 3), Key update (Algorithm 6), Key recovery (Algorithm 7), Device addition (Algorithm 4), Key revocation (Algorithm 5), Key storage, Key archival and Key de-registration and destruction.
- The proposed design handles secure communication between the same and different levels of IACS devices.
- The higher is the level of the network in the hierarchy in IACS (from a field to plant network), the more the constraints are relaxed for the devices in terms of latency, computation and communication overhead, storage, etc. According to the constraints, the appropriate crypto mechanism is considered for each layer of IACS.
- Based on the resource configuration details of the devices, a suitable crypto mechanism is employed for the devices. A symmetric crypto system is employed for field and control level devices. An asymmetric crypto system is employed for plant level devices.
- Our design follows a centralized key management aspect. It offers the following benefits:
 - It provides a place to define unified security policies.
 - It provides a higher degree control of crypto keys and hence provides operational efficiency.
 - It provides transparency in auditing, storage and backup processes with clear separation of tasks.
 - A single point of failure of CKMI server can be handled with a secondary CKMI server.
- Only communications between devices authenticated by the CKMI server will occur in the network. For any device to communicate with another device, they must participate in the secret key generation. With suitable pre-shared parameters and message exchanges, the same secret key is generated on both the devices.
- The secret key is never transmitted over the network during the key establishment phase. Thus, the chances of exposure of secret keys are reduced.
- The hierarchical industrial architecture and separate crypto systems for each level of devices avoid the disruption of service due to key management in the case of device failures. In other words, device failures will not affect the comprehensive key management infrastructure operations, although the communication with that device is lost.
- The proposed scheme minimizes the number of communications for setting up the keys, which is generally one of the most resource consuming operations in these types of networks.
- Scalability is efficiently achieved at all levels of IACS.
 - Device addition is supported. This will not disturb the existing communications, and no modification is required in the existing devices.
 - Device deletion, i.e., key revocation is handled to stop the communication between the deleted device and the existing devices.
- Replay attack is eliminated using nonces during key establishment.

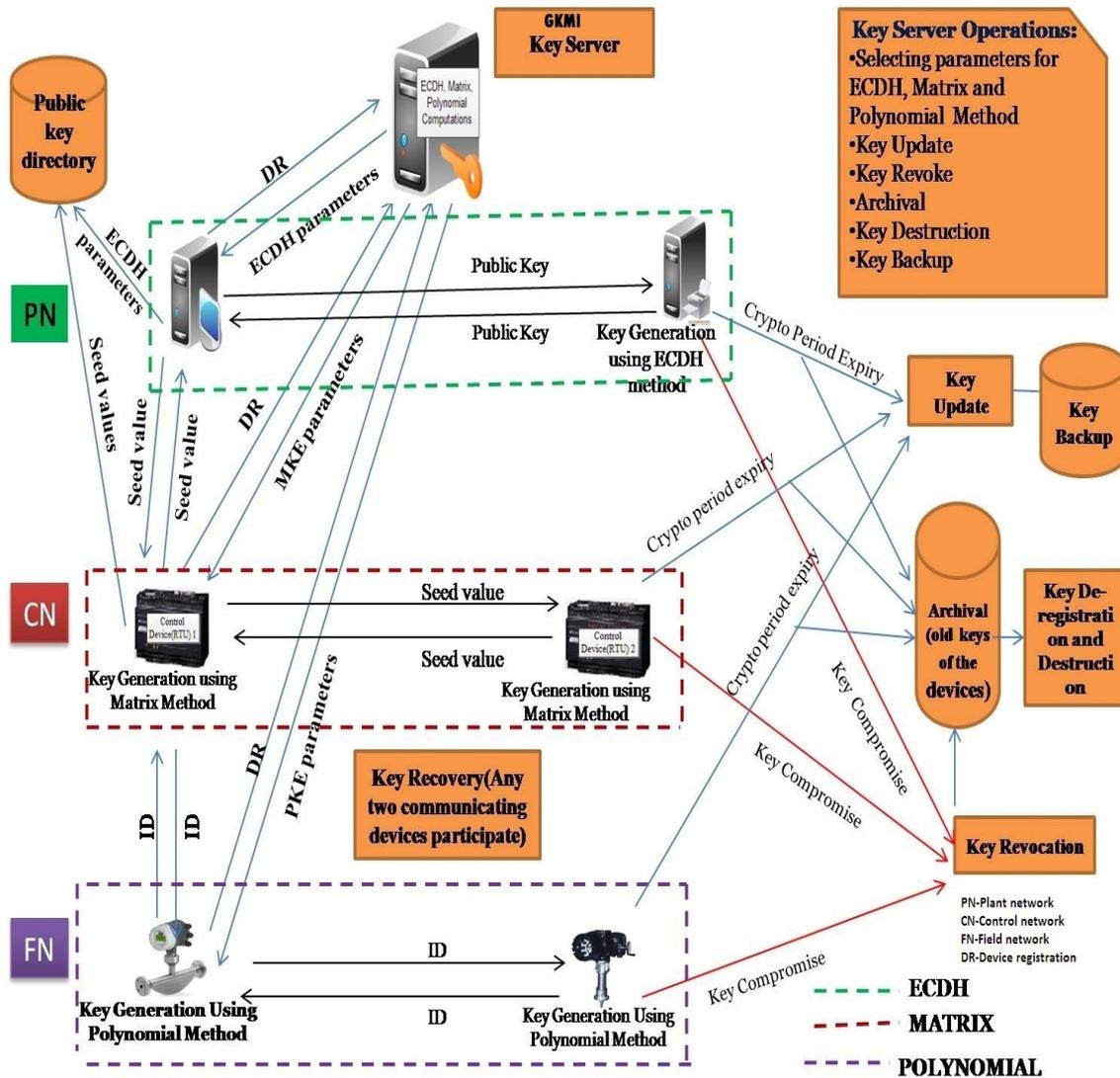


Figure 7. Proposed CKMI design for IACS.

6. Performance Analysis

6.1. Justification of Key Establishment Mechanisms Employed for Establishing the Shared Secret Keys

Based on the constraints of IACS devices, the proposed design makes use of the polynomial method, matrix method and ECDH method to establish the shared secret keys between the devices. The selected key establishment mechanisms are well supported to handle all the key management operations effectively.

- Justification for choosing Elliptic Curve Diffie–Hellman key establishment scheme
 - **Fewer bits:** The security level of a 160-bit ECC, 1024-bit RSA, and 1024-bit DSA is similar. ECC requires fewer bits. Table 3 shows a comparison between ECC and other crypto techniques.

Table 3. Comparing the key size in terms of computation effort [37].

Symmetric Key Size (bits)	ECC-Based Scheme (bits)	RSA/DSA (bits)
56	112	512
80	160	1024
112	224	2048
128	256	3072
192	384	7680
256	512	15,360

- **Power consumption:** ECC crypto mechanism consumes less power for its functioning when compared to other asymmetric crypto schemes (Table 4).

Table 4. Analyzing the energy consumption of security protocols [38].

Algorithm	Key Size (bits)	Key Generation (μ s)	Sign (mJ)	Verify (mJ)
RSA	1024	270.13	546.5	15.97
DSA	1024	293.20	313.6	338.02
ECDSA	163	226.65	134.2	196.23

- **Computational efficiency** Use of scalar multiplication enables fast computation. ECC based scheme has a wide selection of finite fields and curves. As per crypto++ 5.6.0 benchmarks [39], the run time of ECDH key-pair generation over GF(p) 256 is 0.00287 s and the run time of ECDH key agreement over GF(p) 256 is 0.00282 s.
- **Discrete logarithmic problem:** ECDH works on the discrete logarithm problem. It is hard to crack the private keys of the devices.

Over the past few years, elliptic curve cryptography has gained popularity and has become a standard around the world. In IACS hierarchy, when compared to control and field level devices, the plant level devices have sufficient storage and computational capabilities. From the above analysis, it can be observed that the ECDH approach is more suitable than any other public key schemes for key establishment in plant level devices.

- Justification for choosing the matrix method and polynomial method key establishment schemes.
 - **Connectivity:** Any pair of devices of the same level in IACS can communicate directly.
 - **High resilience:** Both polynomial and matrix-based system are λ collision resistance methods, meaning that, as long as λ number of devices are compromised, the communication between the non-compromised devices is secure.
 - **Less communication overhead:** The number of messages exchanged to compute the shared secret key is less. In the polynomial method, the device ID is exchanged. In the matrix method, a seed value is exchanged.
 - **Scalable:** Both methods are scalable.
 - **Less storage overhead:** In the case of a polynomial method, field devices are required to store only one λ -degree polynomial share. Based on the degree of the polynomial, it utilizes memory and provides security. In the case of a matrix method, control devices are required to store only one secret row and a seed value. By choosing the appropriate value for λ , both storage and computation overhead can be optimized.

The novelty of our work resides in the fact that originally, the basic polynomial method, matrix method and ECDH method handled only key establishment, but our proposed scheme handles

device addition, key storage, key revocation, key update, and key recovery in addition to the original behavior.

6.2. Security Analysis and Comparison

The key establishment schemes used in the proposed design is resilient in nature. The secure property of the schemes depend on the parameters shown in Table 5. Table 6 gives the comparison between the key management designs.

Table 5. Secure property of the key establishment schemes.

Key Establishment Schemes	Secure Property of the Schemes
Polynomial Key establishment scheme	λ collision resistance property
Matrix Key establishment scheme	λ collision resistance property
ECDH	Discrete logarithmic problem

Table 6. Comparison between the previous works and proposed work in terms of key management states supported.

Schemes	Key Management States Supported									
	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10
SKE [20]	✓		✓	✓			✓			
SKMA [21]	✓		✓			✓	✓			
ASKMA+ [23]	✓		✓	✓	✓	✓	✓			
Versatile KMS [25]	✓		✓		✓		✓			
Advanced metering infrastructure [26]	✓		✓		✓		✓			
KMI with Join/leave [8]	✓	✓	✓		✓	✓	✓			
Proposed Scheme	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Note: S, State; S1, Key Generation; S2, Device Registration; S3, Key Establishment; S4, Key Storage; S5, Device Addition; S6, Key Revocation; S7, Key Update; S8, Key Recovery; S9, Key Archival; S10, Key Destruction.

The design is resistant to the following attacks:

- **Replay attack:** In the proposed scheme, this attack is eliminated using nonce values during key establishment.
- **Key exposure attack:** In the proposed scheme, the secret key is never transmitted over the network during the key establishment phase. Alternatively, devices self-compute the keys using the pre-shared crypto parameters. Thus, the chances of exposure of secret keys are reduced.
- **Man in middle attack:** If the adversary is able to capture all the communication data between the devices, he will not be able to either compromise the devices or compute the secret key used for encrypting the messages. Use of digital signatures for ECDH prevents man-in-the-middle attack.

6.3. Test Setup and Implementation Results

The prototype was developed and tested for the proposed key management infrastructure for IACS. Figure 8 shows the setup of an industrial automation network with key establishment schemes. The bottom level is the field level, the middle level is the control level, and the plant level is at the top. The communication medium was Ethernet with IP based network. Each device had a unique IP address. It was assumed that the key server had loaded the crypto parameters of the key establishment schemes in the devices using a secure channel.

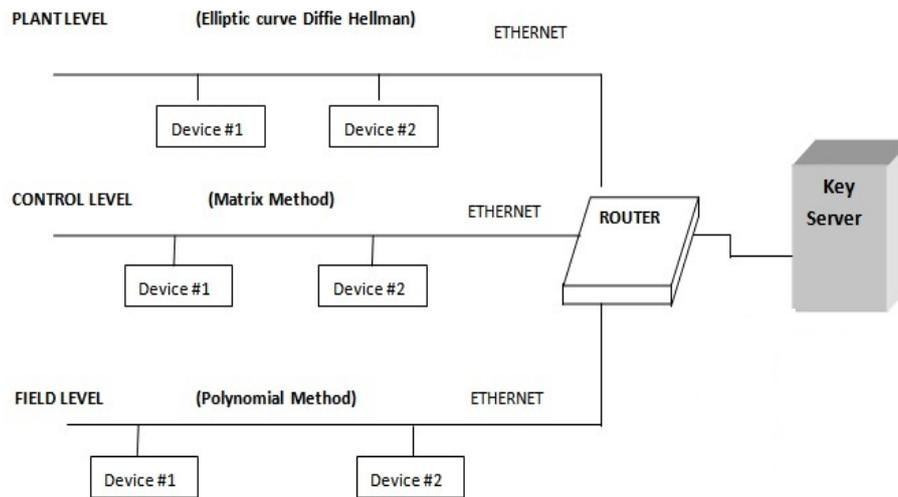


Figure 8. Test setup of industrial automation network with key establishment schemes.

The applications were written in C and compiled using gcc on Windows 32 bits machine. Tables 6–12 show the various computation results for the schemes proposed in CKMI.

Table 7. Polynomial shares generation time.

Degree of the Polynomial	Number of Shares (Mod Value)	Computation Time (in μ s)
10	1009	968
20	1009	2750
50	1009	8269
100	1009	17,705

Table 8. Computation time to generate the session key in polynomial method.

Degree of the Polynomial	Time Required to Generate Session Key (Addition and Multiplication Operations) (in μ s)
5	0.5
15	2.5
25	4.5
50	9.6
100	20

Table 9. Time required to perform transpose operation.

Order of the Matrix	Computation Time (in μ s)
5×5	1
10×10	4
15×15	7

Table 10. Computation time to generate the session key in matrix method.

Order of the Matrix	Computation Time (in μ s)
10×10	1.46
25×25	4.59
50×50	9.88
100×100	25.21

Table 11. Elliptic curve point generation for the curve $y^2 = x^3 + x + 1$ (where $a = 1, b = 1$).

Finite Field (F_p)	Number of Points on the Curve (Cardinality)	Computation Time (in μ s)
F_5	9	1.36
F_{509}	520	10,000
F_{2113}	2173	210,000
F_{4021}	4012	740,000

Table 12. Scalar multiplication operation in ECDH method.

Scalar Value	Point	Computation Time (in μ s)
100	(0,4,1)	0.54
500	(0,4,1)	0.82
1000	(0,4,1)	0.89

7. Conclusions

We have proposed an elegant key management design for IACS to handle the key management operations. The design considers all the key management operations by considering the constraints of IACS devices. The proposed design can be applied for major IACS by using suitable crypto methods such as ECDH, matrix and polynomial method. The choice of these schemes is justified. Although these crypto methods are meant for key establishment, the same methods are extended to support other key management operations. Changes made at one level of devices to incorporate key management operations does not affect the other level of devices. The impact of attack confines only to that level of devices, thus reducing the recovery time of devices. The test setup and implementation results show that the design is efficient. The proposed design is scalable and supports to secure the communications of IACS devices.

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Abbreviations

The following abbreviations are used in this manuscript:

ASKMA	Advanced SCADA Key Management Architecture
BC	Broadcasting
CGK	Control Level Group Key
CKMI	Comprehensive Key Management Infrastructure
CN	Control Level Network
ECC	Elliptic Curve Cryptography
ECDH	Elliptic Curve Die Hellman
FGK	Field Level Group Key
FN	Field Level Network
HMI	Human Machine Interface
IACS	Industrial Automation and Control Systems
ICS	Industrial Control Systems
IEC	Intelligent Electronic Device
KMI	Key Management Infrastructure
KDC	Key Distribution Center
MC	Multicasting
NIST	National Institute of Standards and Technology
OPC	Open Platform Controller
PK	Pairwise Key

PN	Plant Level Network
PGK	Plant Level Group Key
PLC	Programmable Logic Controller
RR	RTU-RTU
RTU	Remote Terminal Units
SCADA	Supervisory Control and Data Acquisition
SK	Session Key
VPN	Virtual Private Networks

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